

Lubricated Applications

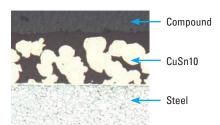
Maintenance free bearing material for performance demanding lubricated applications



GLYCO® 298 bushing

Challenge

For some applications, e.g. shock absorbers or pumps operating with lubrication through oil or other fluids at higher load, maintenance free bearings extended service life is needed.



Photomicrograph of the 3-layer material (steel back + sliding layer of porous bronze + compound of PTFE and additives)

Solution

GLYCO® 298 is a sliding material especially developed for fluid lubricated applications. It is distinguished by a high load carrying capacity and wear resistance against material delamination and cavitation as well as a low friction coefficient.

Specific additives to the PTFE base material have been used in order to improve these key performance characteristics.



Strong delamination Standard material

GLYCO® 298 after test showing no delamination

Material delamination comparison results after shock absorber rig test under 6 MPa radial load pressure and 2.6 m/s speed

Key Features

- Maintenance-free operation lubrication for use under severe fluid lubricated conditions
- High pv-value
- · High wear resistance
- High load capacity
- · Low friction
- · Rotating, oscillating and axial motion possible
- Wide range of part design types

Benefit	Details
High Load capacity (lubricated)	static: max. 250 MPa dynamic: max. 100 MPa
High wear resistance under oil lubrication	pv max. = 30 MPa x m/s under lubricated conditions* *F-M specific shock absorber test conditions
Operating temperature	- 200 to 260 °C
Low Friction coefficient (lubricated)	Depending on operation condition from 0.02 to 0.07

Additional Information

©2018 Federal-Mogul LLC. All rights reserved. All trademarks are owned by Federal-Mogul LLC or one of its subsidiaries, in one or more countries.

GLYCO® 298 is a three layer composite material. A porous tin bronze sinter structure is applied on a steel back. This layer is impregnated with a PTFE sliding material and a specific combination of fillers especially chosen to improve the performance of this material under fluid lubrication conditions.

On the top of this filled bronze structure, a 10 to 30 µm thick overlay of the same sliding material is applied, providing a smooth surface for the application.

GLYCO® 298 sliding bearings are therefore showing low friction and improved wear resistance against flow delamination and cavitation under lubricated operation compared to other standard PTFE-based

In addition, this material is providing in case of requirement for start/stop operating conditions clearly better results than conventional materials.

Applications: Automotive fluid lubricated systems like shock absorbers, transmissions, various pumps and compressors systems.



Shock absorber rig in operation at Federal-Mogul Technology center during test of GLYCO® 298

Enabling











